

Description of Welding Shop for Approval for Welding

Company:

Address:

Phone no.:

Fax no.:

E-mail:

Telex no.:

Manager responsible for the works:

Work/Work's
division:

Address:

Work's authority (for container repair works only):

Number of employees (total):

of which welders/operators:

Approval sought for the range of application

Welding of hull structures

Welding of steam boiler

Welding of pressure vessels

Welding of pipelines

Welding of machinery components

Welding of containers (incl. repairs)

Other applications:

Past activities in the range of application for which application is made

(Welding production schedule: components, materials, welding process etc.)

Where applicable attach separate reference list.)

1 Workshop Facilities ¹

1.1 Assembly/welding shops and covered assembly bays (number and size)

1.2 Storage facilities for materials and welding consumables (description, e. g. open/covered/heated storage)

1.3 Lifting gear (lifting capacity, lifting height)

¹ Summary, for general information about the work's production capabilities. Alternative or supplementary publications, brochure and the like.

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- 1.4 Machining equipment and tools

- 1.5 Welding and cutting equipment, machines and plant

- 1.6 Baking ovens and heatable containers for welding consumables (type, number, maximum temperature)

- 1.7 Welding jigs (e. g. turntables, manipulators)

- 1.8 Equipment for preheating, post-weld heat treatment and temperature measurement

- 1.9 Available test equipment and test methods (for destructive and non-destructive testing, container test bed etc.)

- 1.10 Other information (e. g. flame de-scaling/priming facilities)

2 Scope of Approval Sought

(classification of materials, welding process [details in accordance with EN 24063/ISO 4063], welding consumables and auxiliary materials etc.
If necessary, continue on separate sheet.)

Components			
Weld factor ²			
Base material			
Plate-/wall thicknesses; pipe diameter			
Types of weld, weld forms			
WPS-no.			
Welding process			
Welding position(s)			
Welding consumables and auxiliary materials			

² Where applicable, e. g. for pressure vessel

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Components			
Heat treatment ³			
Other			

3 Welding Personnel

3.1 Supervisor(s) surname(s) and first name(s):

Welding qualifications ⁴ given as:

Date:

Place:

Certificate or diploma no.:

Issuing office:

Area of responsibility:

Reporting to (relationship):

3.2 Deputy welding supervisor(s) surname(s) and first name(s):

Welding qualifications ⁴ given as:

Date:

Place:

Certificate or diploma no.:

Issuing office:

Area of responsibility:

Reporting to (relationship):

3.3 Welders / operators (if necessary, continue on separate sheet)

Surname, first name	No.	Test basis (rules, standard etc.)	Test designation (e. g. conforming to EN 287 / ISO 9606	Initial test		Last repeat test	
				date	testing body	date	testing body

³ Where applicable, e. g. stress-relief annealing

⁴ Vocational training and employment are listed in tabular form and enclosed; copies of certificates are attached.

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Surname, first name	No.	Test basis (rules, standard etc.)	Test designation (e. g. conforming to EN 287 / ISO 9606	Initial test		Last repeat test	
				date	testing body	date	testing body

Designation for test basis and testing body; others:

3.4 In house training for welders: yes no⁵

4 Test supervisors and test personnel ⁶

5 Existing recognitions, verifications, confirmations, aptitude certificates, certificates, awards, approvals etc.

Place/Date

Stamp

Signature of Welding Supervisor(s)

Place/Date

Stamp

Signature of Company

Annex(es):

⁵ Tick as applicable

⁶ Documentary proof of qualification attached